

**What is claimed is:**

1. An apparatus for holding a substrate, comprising:
  - a shelf capable of holding the substrate;
  - a body which encloses the shelf, the body having an open side;
  - an outer door frame pivotally coupled to the body and defining an opening; and
  - an inner door which fits into the opening;
  - wherein the open side is substantially covered by the inner door and by the outer door frame when the inner door and outer door frame are in closed positions.
2. The apparatus of claim 1, further comprising:
  - a double hinge for pivotally coupling the outer door frame to the body.
3. The apparatus of claim 2, wherein the double hinge is pivotally secured at a first end to the body and at a second end to the outer door frame.
4. The apparatus of claim 1, further comprising:
  - a bolt movably attached to the inner door;

wherein the inner door has a locked position in which the bolt extends into the frame and an unlocked position in which the bolt retracts from the frame.

5. The apparatus of claim 4, further comprising:  
a keyed locking mechanism positioned on the inner door, the keyed locking mechanism having a locked position and an unlocked position,

wherein the bolt extends into the door frame when the keyed locking mechanism is in its locked position and the bolt retracts from the door frame when the keyed locking mechanism is in its unlocked position.

6. The apparatus of claim 5, wherein the keyed locking mechanism comprises a keyhole which receives a key and a locking rod, turning the key in the keyhole moves the locking rod, and the locking rod moves the bolt between locked and unlocked positions.

7. The apparatus of claim 1, wherein the shelf comprises a ridge on an inner surface of the body.

8. The apparatus of claim 1, wherein the outer door frame rests on a top side of the body in a fully open position of the outer door frame.

9. The apparatus of claim 1, further comprising:  
a latch attached to the body when latching the outer door frame when the outer door frame is in a closed position.

10. An apparatus for holding a substrate, comprising:  
a container which holds the substrate, the container having an open side;  
a frame pivotally attached to the container, the frame defining an opening and having a closed position in which the frame is positioned against the open side; and  
an inner door which fits into the opening, the inner door having a closed position in which the inner door is secured inside the opening and an open position in which the inner door is not positioned inside the opening;  
wherein the frame and the inner door substantially cover the open side of the container when the frame and the inner door are in closed positions.

11. The apparatus of claim 10, wherein the inner door comprises a bolt for securing the inner door in the frame.

12. The apparatus of claim 11, further comprising:  
a keyed locking mechanism mounted on the inner door;  
wherein the keyed locking mechanism controls the  
position of the bolt.

13. The apparatus of claim 10, further comprising:  
a double hinge attached at a first end to the frame  
and at a second end the container.

14. A apparatus, comprising:  
a box-shaped body having an open side;  
an outer frame pivotally coupled to the body and  
defining an opening, the outer frame having a closed  
position in which the outer frame is flush against the open  
side; and  
an inner door sized to fit the opening.

15. The apparatus of claim 14, further comprising:  
a bolt attached to the inner door;

wherein the bolt secures the inner door inside the frame opening to the frame when the inner door is in a closed position.

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